



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5090-3

Job Sheet 173022



Part No: D5090-3

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/3/18

Type: Stock

Note: DWG REV 3,4,5 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/22
100	Waterjet	10 pcs		3/3/18	0.00	0.99	Waterjet1		SC 18/03/22
120	QC	10 pcs		3/3/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs		3/3/18	0.00	0.52	Brake NC 2		38
140	QC	10 pcs		3/3/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs		3/5/18	0.00	0.59	HandFinish1		SA 18-04-04
160	QC	10 pcs		3/5/18	0.00	0.00	QC7-4		11
190	Packaging	10 pcs		3/5/18	0.00	0.00	Packaging3-2		9-89
200	QC21-SA	10 Ea		3/5/18	0.00	0.00	QC21		21

Part Op Descriptions: 100 - 1-Cut as per Dwg Prog Rev: 2-Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	7 sf (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	7	236	0



Container No: S054122



Part: D5090-3

Job No: 173022

Serial No/Batch: S054122

Revision: D

Inspector:

Dart Aerospace Ltd.
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Date: 03/22/18

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11/2

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Bracket	0.840Inches ± 0.030	0.870 0.810		
3	Bracket	0.520Inches ± 0.030	0.550 0.490		
4	Bracket	0.375Inches ± 0.010	0.385 0.365		
5	Bracket	0.875Inches ± 0.010	0.885 0.865		
6	Bracket	0.790Inches ± 0.030	0.820 0.760		
7	Bracket	0.950Inches ± 0.030	0.980 0.920		
8	Bracket	4.620Inches ± 0.030	4.650 4.590		
9	Bracket	5.580Inches ± 0.030	5.610 5.550		
10	Bracket	17.540Inches ± 0.030	17.570 17.510		
11	Bracket	0.040Inches ± 0.030	0.070 0.010		

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173022

D5090-3

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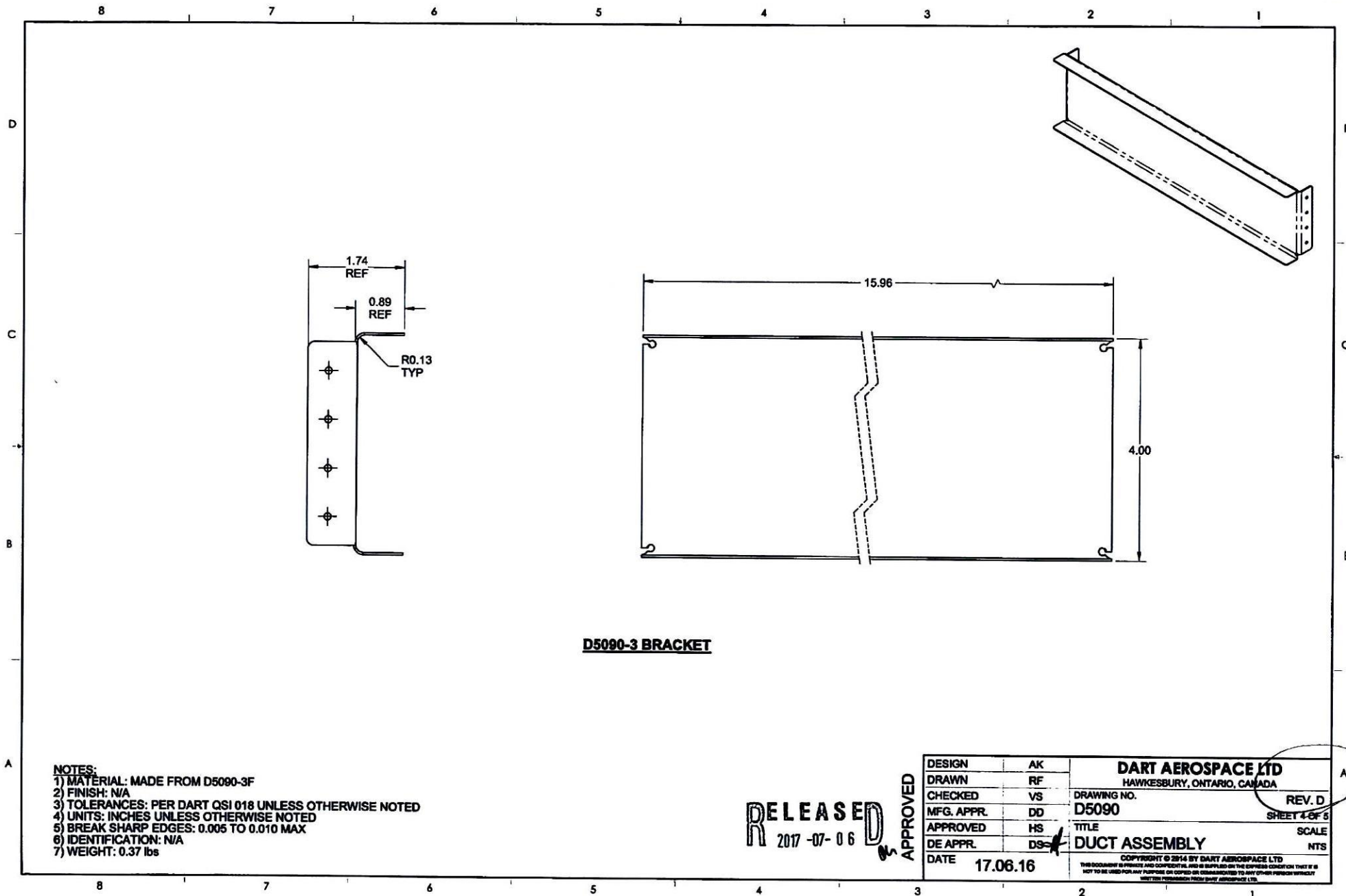
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SC
18/03/22

Engineering Approval:
(If necessary)





RELEASED
2017-07-06

APPROVED